

order 1187



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE350A93-1280-00-01

Job Sheet 196081



Part No: RBE350A93-1280-00-01

Job Qty: 2 pcs

Part Name: Block



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/5/19

Job Tracking No:

Due Date: 6/28/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE350A93-1280-00 Rev 2 IPP Rev. A 19.04.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

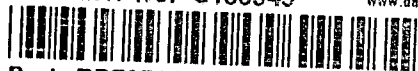
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	NV5000 - 1	2		6/28/19	1.00	2.00	NV5000 - 1	2019/6/10	AL.R. / ML
		pcs					NV5000 - 2		
110	QC 2	2		6/28/19	0.00	0.00	QC 2 - 1		2019/6/10
		pcs					QC 2 - 12		
		QC 2 - 14							
		QC 2 - 17							
		QC 2 - 19							
		QC 2 - 2							
		QC 2 - 20							
		QC 2 - 22							
		QC 2 - 23							
		QC 2 - 25							
		QC 2 - 32							
		QC 2 - 33							
		QC 2 - 35							
		QC 2 - 39							
		QC 2 - 4							
		QC 2 - 40							
		QC 2 - 44							
		QC 2 - 45							
		QC 2 - 48							
		QC 2 - 49							
		QC 2 - 50							
		QC 2 - 51							
		QC 2 - 52							
		QC 2 - 57							
		QC 2 - 62							
		QC 2 - 63							
		QC 2 - 8							
		QC 2 - 66							
		QC 2 - 64							

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1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S188949



Part: RBE350A93-1280-00-01

Job No: 196081

Serial No/Batch: S188949

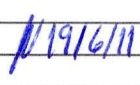
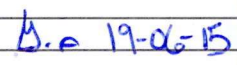
Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 06/10/19

					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 2 - 65	
112	Conventional Mill - 2 - B4B	2 pcs	6/28/19	0.00 0.20	Conventional Mill - 1 - B4B	
					Conventional Mill - 2 - B4B	
114	QC 2	2 pcs	6/28/19	0.00 0.00	QC 2 - 1	
					QC 2 - 12	
					QC 2 - 14	
					QC 2 - 17	
					QC 2 - 19	
					QC 2 - 2	
					QC 2 - 20	
					QC 2 - 22	
					QC 2 - 23	
					QC 2 - 25	
					QC 2 - 32	
					QC 2 - 33	
					QC 2 - 35	
					QC 2 - 39	
					QC 2 - 4	
					QC 2 - 40	
					QC 2 - 44	
					QC 2 - 45	
					QC 2 - 48	
					QC 2 - 49	
					QC 2 - 50	
					QC 2 - 51	
					QC 2 - 52	
					QC 2 - 57	
					QC 2 - 62	
					QC 2 - 63	
					QC 2 - 8	
					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
120	QC 8	2 pcs	6/28/19	0.00 0.00	QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	

				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
125 Outsource - 4 - Anodize	2 pcs	6/28/19		GRO002-VC	<i>2019-06-18</i>
126 Packaging 2-1 - Receive - B4B	2 pcs <i>10 pcs</i>	6/28/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	<i>OP 6102 7 2 NIT</i>
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
127 QC 6	2 pcs	6/28/19	0.00 0.00	QC 6 - 9	<i>DAS 61 9-89</i>
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
130 Packaging 3-1 - Stock - B4B	2 pcs	6/28/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	

					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	2 pcs	6/28/19	0.00 0.00		QC 21 - SA - 21	DAS JUN 27 2019 70 9-89
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op **100** - 1-Machine as per folio FC836 FOLIO REV: AA DWG REV: 2 2-Debur
 Descriptions: **110** - (QC2- Inspect parts off machine FAI/FAIB)
112 - Machine as per DWG
120 - (QC8- Inspect parts - second check)
125 - Issue P/O: 43772 -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -
 Material type; 6061T6 -Certificate of Conformity is required
126 - C of C required.
127 - (QC6- All purchased or subcontracted products)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.000X1.250	6061T6 Bar 1.000 X 1.250	.5420 ft (.271 ea)	100-NV5000 - 1	5188588

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-NV5000 - 1	M6061T6B1.000X1.250	1	0	0

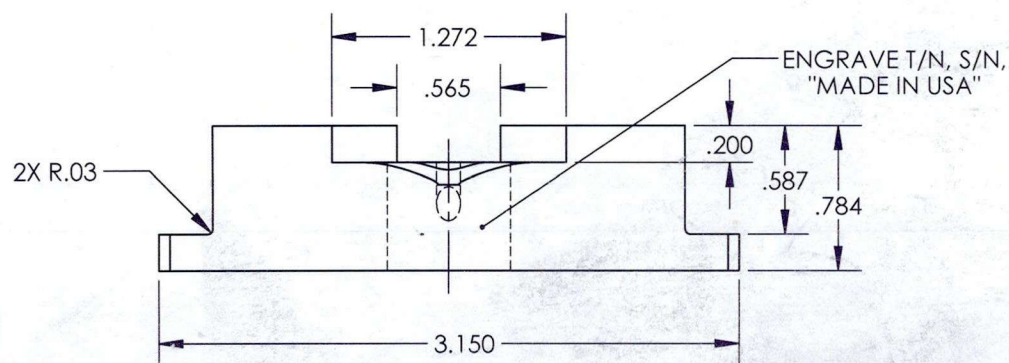
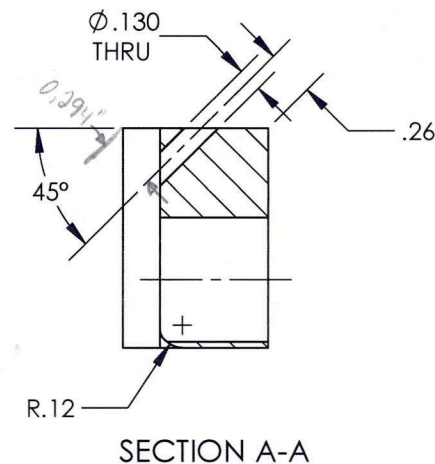
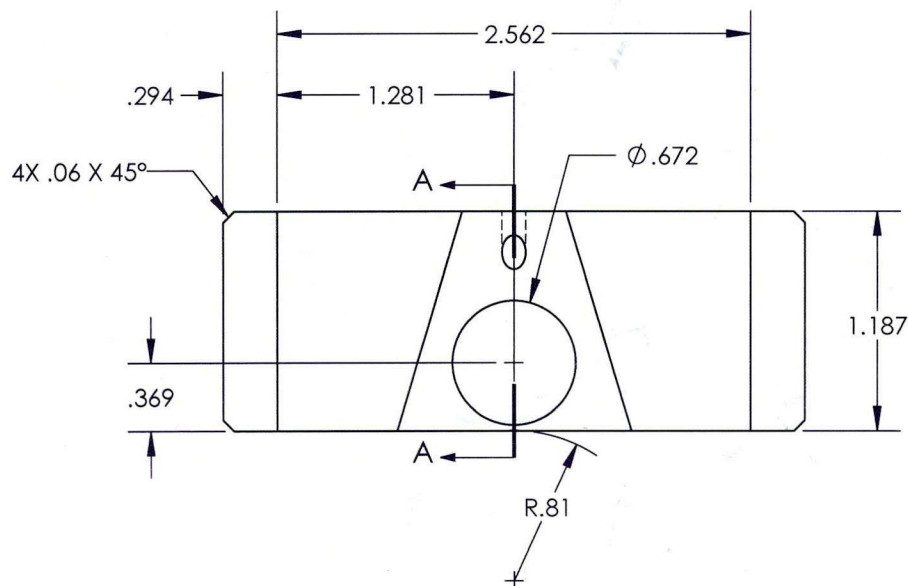
Part Specifications

Specifications could not be found.

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-1 BLOCK DIM. .539 WAS .560 AND DIM. 1.202 WAS 1.223 BECAUSE PLASTIC LINER THICKNESS WAS .072, NOW IS .062 DUE TO AVAILABILITY. DELETED COTTER PIN IN BLOCK FOR LANYARD.	8/13/09	WP	
2	-01 ADDED SECTION A-A AND CH'D DIMENSION PLACEMENT TO CLARIFY FEATURE.	11/11/2013	RJC	GE



(-01)
BLOCK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 195046 MLS
196081 19-05-14

RED BARN MACHINE	
TITLE TOOL, REPLACEMENT BUSH OF REAR BLAD	
DWG NO. RBE350A93-1280-00-01	REV 2
MAT'L 6061 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CLOUGH APPROVED: D Weil HEAT TREAT FINISH BLACK ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS II USED ON MODEL AS350
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 11/11/2013 SHEET 2 OF 4

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By Lead hand / Supervisor QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up			
		Other/Details:			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043772



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043772

PO Date: 6/18/19

Due Date: 6/21/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground
Pymt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-06-20

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	195664	RBEB290-P0001-101-1	Saddle -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	6/21/19	4 pcs	0 pcs	4 pcs	\$8.74/pcs	\$34.96
				X4		JUN 24 2019				DP	
2	195695	RB DB3182-3	Quill -Issue P/O: PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE703A95-0505-00-1 Rev. 9 -Certificate of Conformity is required	Firmed	-	6/21/19	10 pcs	0 pcs	10 pcs	\$1.75/pcs	\$17.50
3	194569	RBE703A94-1130-01-27	Tab Adjuster Body -Issue P/O: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 Water seal -Certificate of Conformity is required	Firmed	-	6/21/19	13 pcs	0 pcs	13 pcs	\$3.6363/pcs	\$47.27
				X13		JUN 24 2019				DP	



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PURCHASE ORDER

POHB043772



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	195671	RBE350A93-3710-00-22	Top Plate -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	6/21/19	6 pcs	0 pcs	6 pcs	\$3.6363/pcs	\$21.82
				X6		JUN 24 2019				DP	
5	195094	RBE350A93-3712-00-23	Top Plate -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	6/21/19	6 pcs	0 pcs	6 pcs	\$3.6363/pcs	\$21.82
				X6		JUN 24 2019				DP	
6	196081	RBE350A93-1280-00-01	Block -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	6/21/19	10 pcs	0 pcs	10 pcs	\$12.00/pcs	\$120.00
				X10		JUN 24 2019				DP	
										DAS 61 9-89	
7	193128	RBE703A94-1130-01-03	Bottom Fixture 1 -Issue P/O -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2 WATER SEALANT -Certificate of Conformity is required	Firmed	-	6/21/19	12 pcs	0 pcs	12 pcs	\$4.25/pcs	\$51.00
				X12		JUN 24 2019				DP	
8	193105	RBE703A94-1130-01-09	Bottom Fixture 2 -Issue P/O: -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2 WATER SEALANT -Certificate of Conformity is required	Firmed	-	6/21/19	5 pcs	0 pcs	5 pcs	\$4.95/pcs	\$24.75
				X5		JUN 24 2019				DP	

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Hawkesbury, ON
K6A 1K7
Canada

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PURCHASE ORDER

POHB043772



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
	195144		K12 610Z 7 Z NNR	Firmed	-	6/21/19	12 pcs	DP 0 pcs	12 pcs	\$4.95/pcs	\$59.40
Sub Total:							17	0	17		\$84.15
9	195362	RB T103347- 101-117	Clamp -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	6/21/19	8 pcs	0 pcs	8 pcs	\$3.6363/pcs	\$29.09
Grand Total:											\$427.61

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 6/20/19 3:14 PM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(020158-1)

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 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

020158- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
21-Jun-2019		SVETLANA DORZHIYEVA		POHB043772				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE290-P0001-101-1 Rev.	RBE290-P0001-101-1 01 -ANO-RED [ANODIZE RED] AS PER MIL-A-8625 TYPE-2, CLASS 2 WATER SEALANT	ANODIZE CH	4	4	0	0	0
3	RBE703A94-1130-01-27 Rev.	RBE703A94-1130-01-27 01 -ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	13	13	0	0	0
4	RBE350A93-3710-00-22 Rev.	RBE350A93-3710-00-22 01 -ANO-CLEAR [ANODIZE CLEAR] AS PER MIL-A-8625F TYPE-2, CLASS 1 WATER SEALANT	ANODIZE CH	6	6	0	0	0
5	RBE350A93-3712-00-23 Rev.	RBE350A93-3712-00-23 ANO-CLEAR [ANODIZE CLEAR] AS PER MIL-A-8625F TYPE-2, CLASS 1 WATER SEALANT	ANODIZE CH	6	6	0	0	0
6	RBE350A93-1280-00-01 Rev.	RBE350A93-1280-00-01 ANO-BLACK [ANODIZE BLACK] AS PER MIL-A-8625F TYPE-2, CLASS 2 WATER SEALANT	ANODIZE CH	10	10	0	0	0
7	RBE703A94-1130-01-03 Rev.	RBE703A94-1130-01-03 01 -ANO-RED [ANODIZE RED] IAW MIL-A-8625 TYPE 2 CLASS 2	ANODIZE CH	12	12	0	0	0
8	RBE703A94-1130-01-09 Rev.	RBE703A94-1130-01-09 01 -ANO-RED [ANODIZE RED] PER IAW MIL-A-8625 TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	5	5	0	0	0
9	RBE703A94-1130-01-09 Rev.	RBE703A94-1130-01-09 01 -ANO-RED [ANODIZE RED] PER IAW MIL-A-8625 TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	12	12	0	0	0
10	RBT1033477-101-117 Rev.	RBT1033477-101-117 01 -ANO-CLEAR [ANODIZE CLEAR] AS PER MIL-A-8625F TYPE-2, CLASS 1 WATER SEALANT	ANODIZE CH	8	8	0	0	0

DAS
61
9-89



Certificat de Conformité / Certificate of Compliance

(020158-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
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Bon de Livraison / Packing Slip

020158- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courrier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
21-Jun-2019		SVETLANA DORZHIYEVA		POHB043772				
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.